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NEXT ASSEMBLY		PROJECT		REVISIONS				
380-704003-301		AC313		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	SHT1: REMOVED VIEW E-E. SHT2: ZNC7: REMOVED HOLES H1, H2, H3, & H4.	SS	7/12/2016	GM
				B	SHT1: MATERIAL BLOCK: ADDED T651 IAW QQ-A-250/11. FINISH BLOCK: ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK WAS CHEM FILM IAW MIL-DTL-5541 CL 1A. ADDED DELTA NOTE 4.	NW	2/4/19	WW
				C	SHT1: REVISED FILLETS RADIUS. SHT2: ADD DIMS. SHT3: REVISED FILLET RADIUS.	LA	04/21/2022	JC
				D	SHT1: TITLE UPDATED TO MATCH PART. SHT2: R.06 WAS R0.060, R.125 +/- .010 TYP WAS R.125 TYP. SHT3: 0.75 +.01/- .03 WAS 0.72, 2 PLACES	JC	06/09/2022	JL

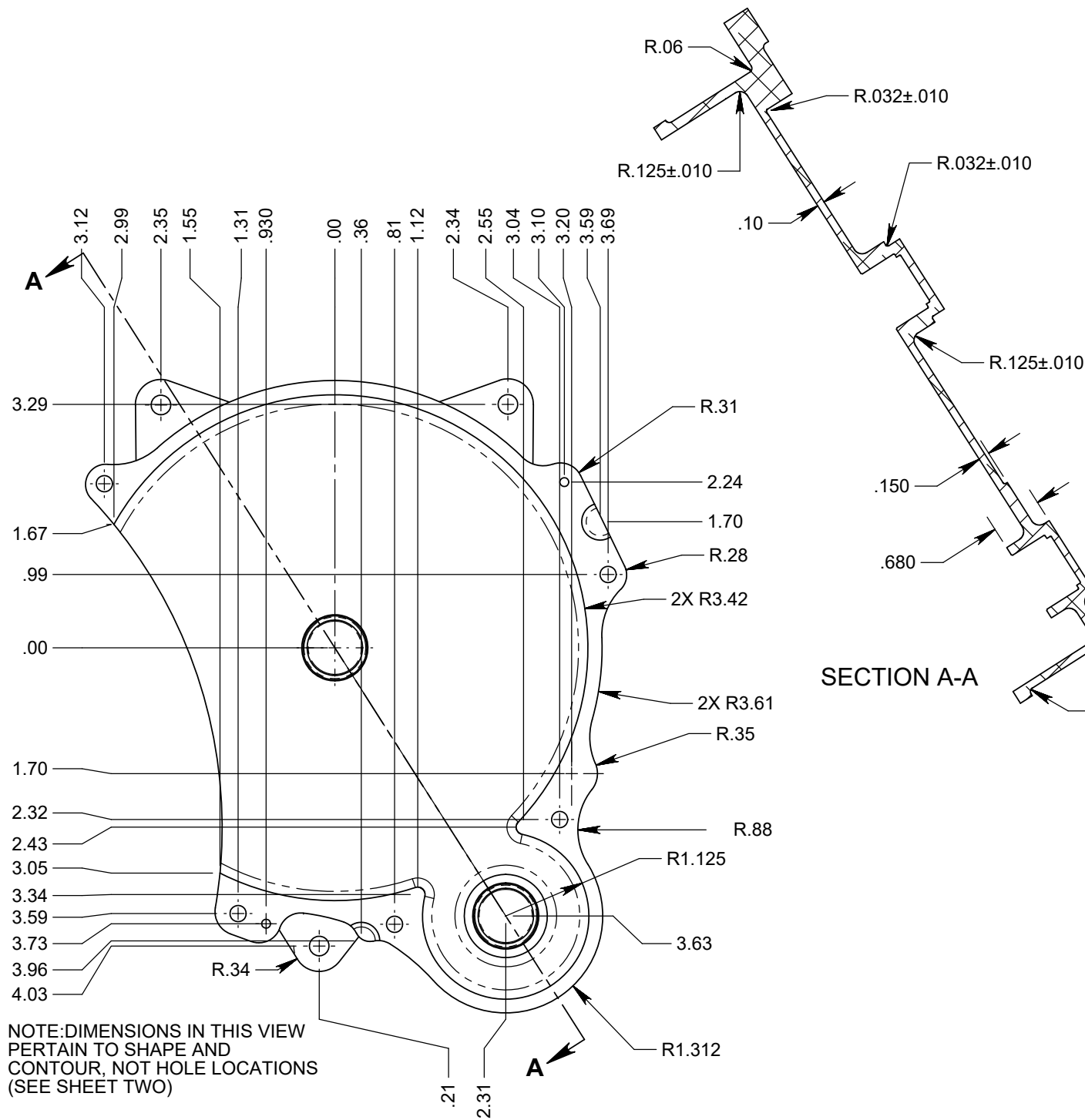
D

C

B

A

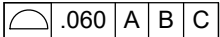
ET-001-A



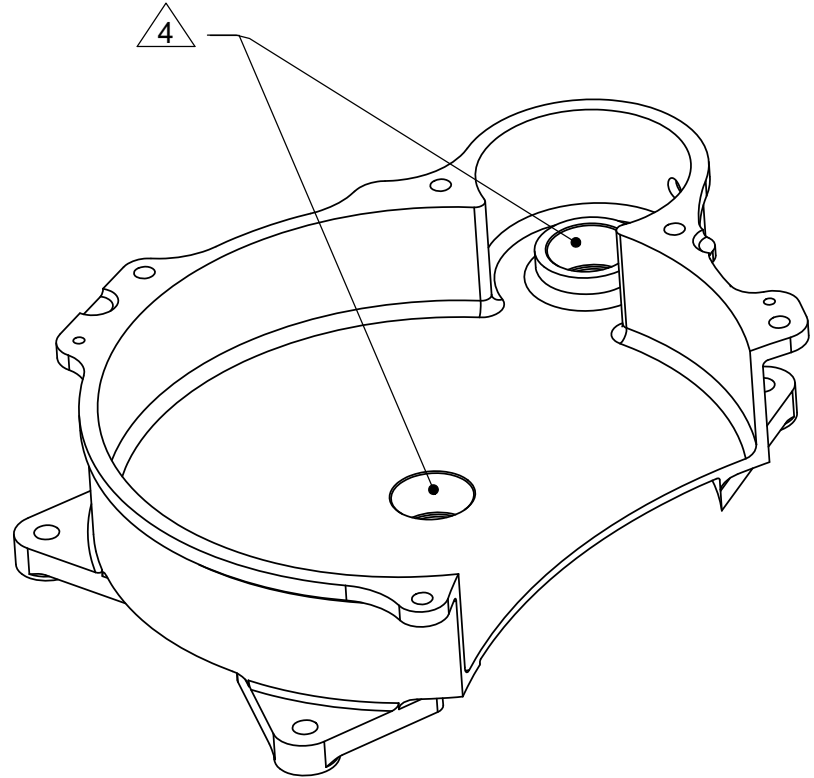
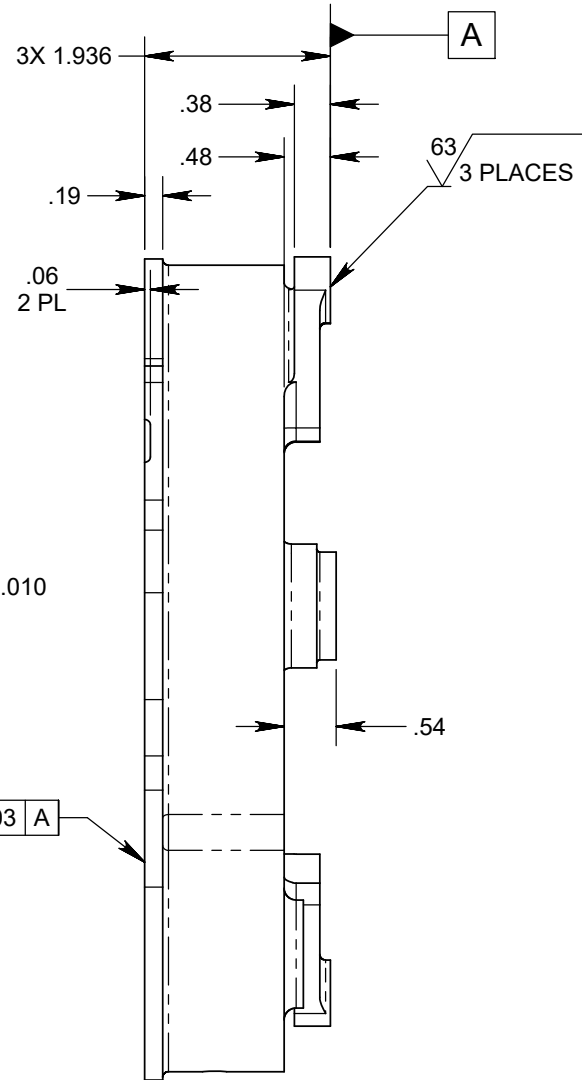
NOTE: DIMENSIONS IN THIS VIEW
PERTAIN TO SHAPE AND
CONTOUR, NOT HOLE LOCATIONS
(SEE SHEET TWO)

NOTES (UNLESS OTHERWISE SPECIFIED):

1. NON DIMENSIONED FEATURES NOMINAL PER CAD FILE AND WITHIN A PROFILE TOLERANCE OF 0.060 TO DATUMS A,B, & C.



2. HOLE TOLERANCE WITHIN A DIAMETER OF 0.005" AT MMC TO DATUMS ABC.
3. PART MARK HERE PERM. INK .12 FONT SIZE MIN PART NUMBER.
4. MASK SURFACE BEFORE ANODIZING.



380-704032-001,
MODEL 380 RHP DRIVE
MOTOR BOTTOM HOUSING

- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES			SIGNATURE		DATE
			DRAWN BY: DSC		DATE: 1/22/14
TOLERANCES DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005 ANGLES: X ± 1° X.X ± .5°			CHECKED BY: R. Williams		DATE: 1/28/14
			PRODUCTION CONTROL: J. RODRIGUEZ		DATE: 1/28/14
MATERIAL 6061-T6, T651 IAW AMS QQ-A-250/11 ALT T651 IAW AMS QQ-A-200/8			ENGINEER APPROVAL: DW		DATE: 1/28/14
			ESTIMATED WEIGHT: Lbs		SIZE: B
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK			DRAWING FILE NAME: 380-704032		
			SCALE: NONE	MODEL FILE NAME: 380-704032	
TITLE MODEL 380 RHP DRIVE MOTOR BOTTOM HOUSING					DRAWING NO. 380-704032
					REV D
					SHEET 1 OF 3

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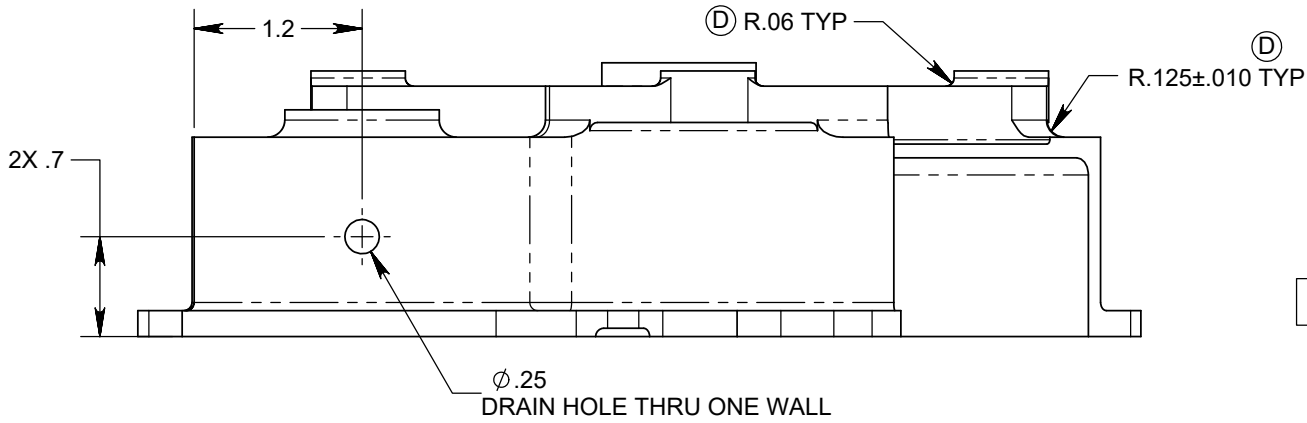
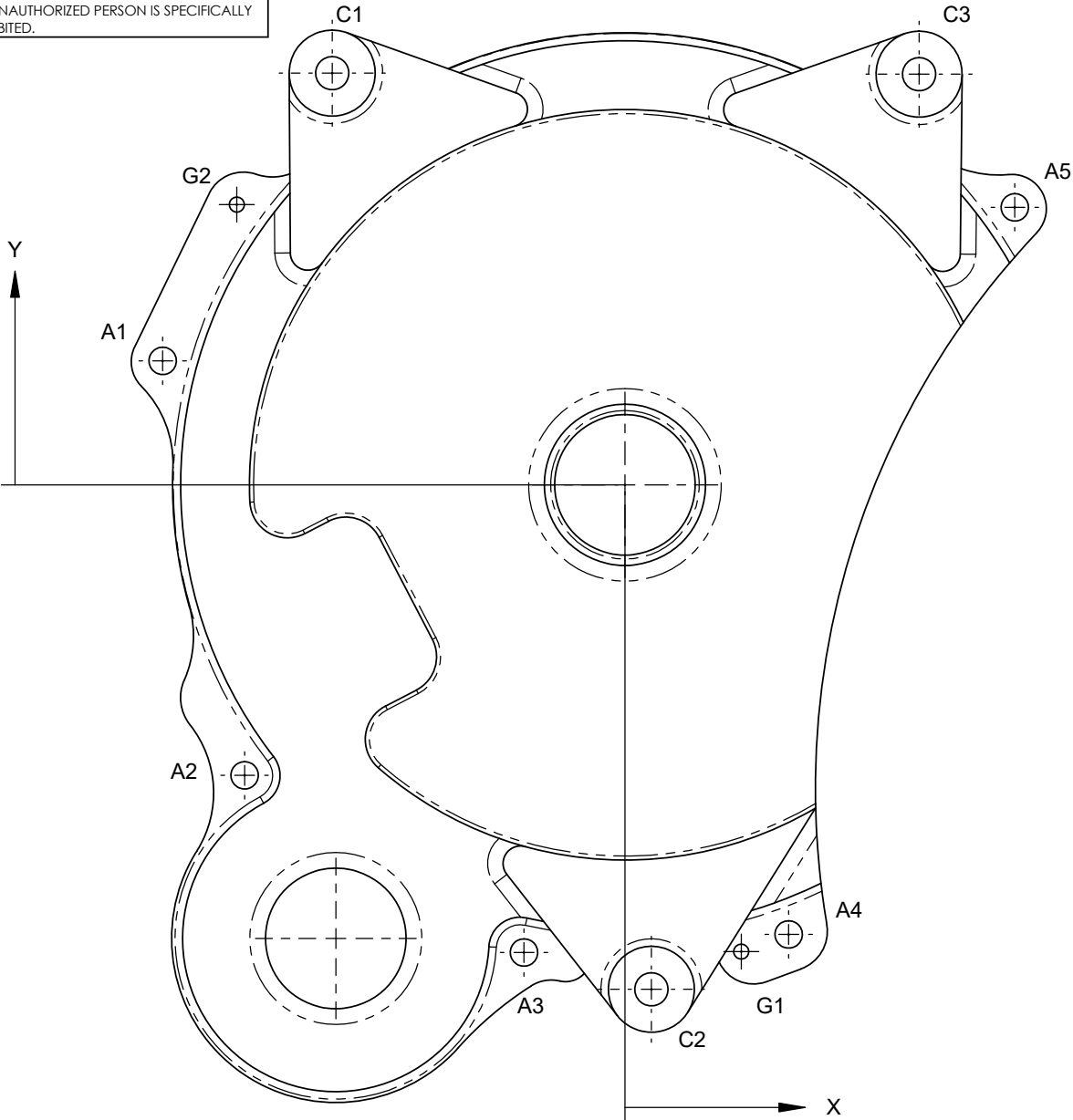
D

C

B

A

ET-004-A



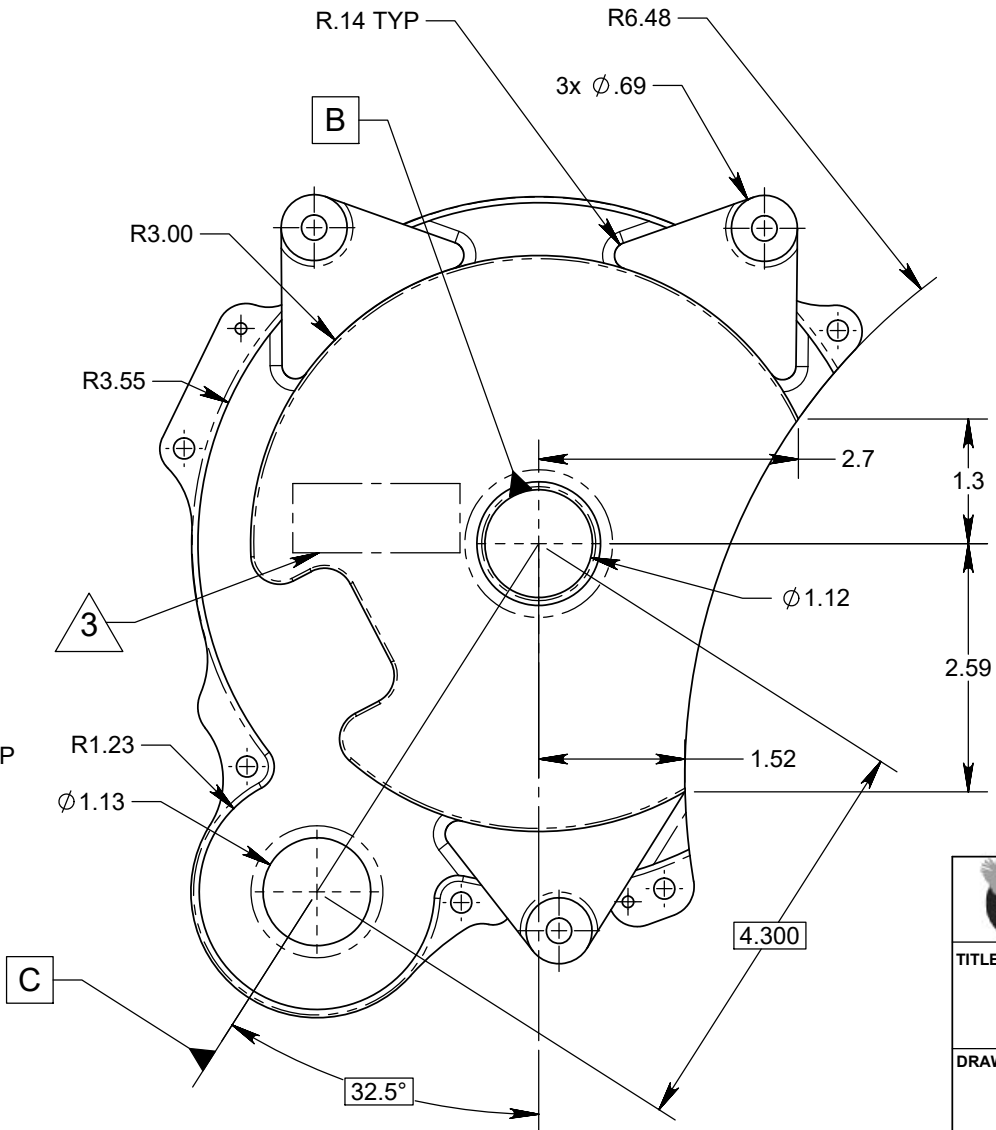
TAG	Y LOC	X LOC	SIZE
A1	.991	-3.6943	Ø.225 Ø.218 THRU ⊕ Ø 0.014 (M) A B (S) C
A2	-2.322	-3.039	
A3	-3.739	-.807	
A4	-3.594	1.308	
A5	2.219	3.116	
C1	3.292	-2.339	Ø.272 Ø.264 THRU ⊕ Ø 0.005 (M) A B (M) C
C2	-4.033	.211	
C3	3.284	2.351	
G1	-3.731	.930	Ø.12 THRU ⊕ Ø 0.014 (M) A B (S) C
G2	2.241	-3.102	

D

C

B

A



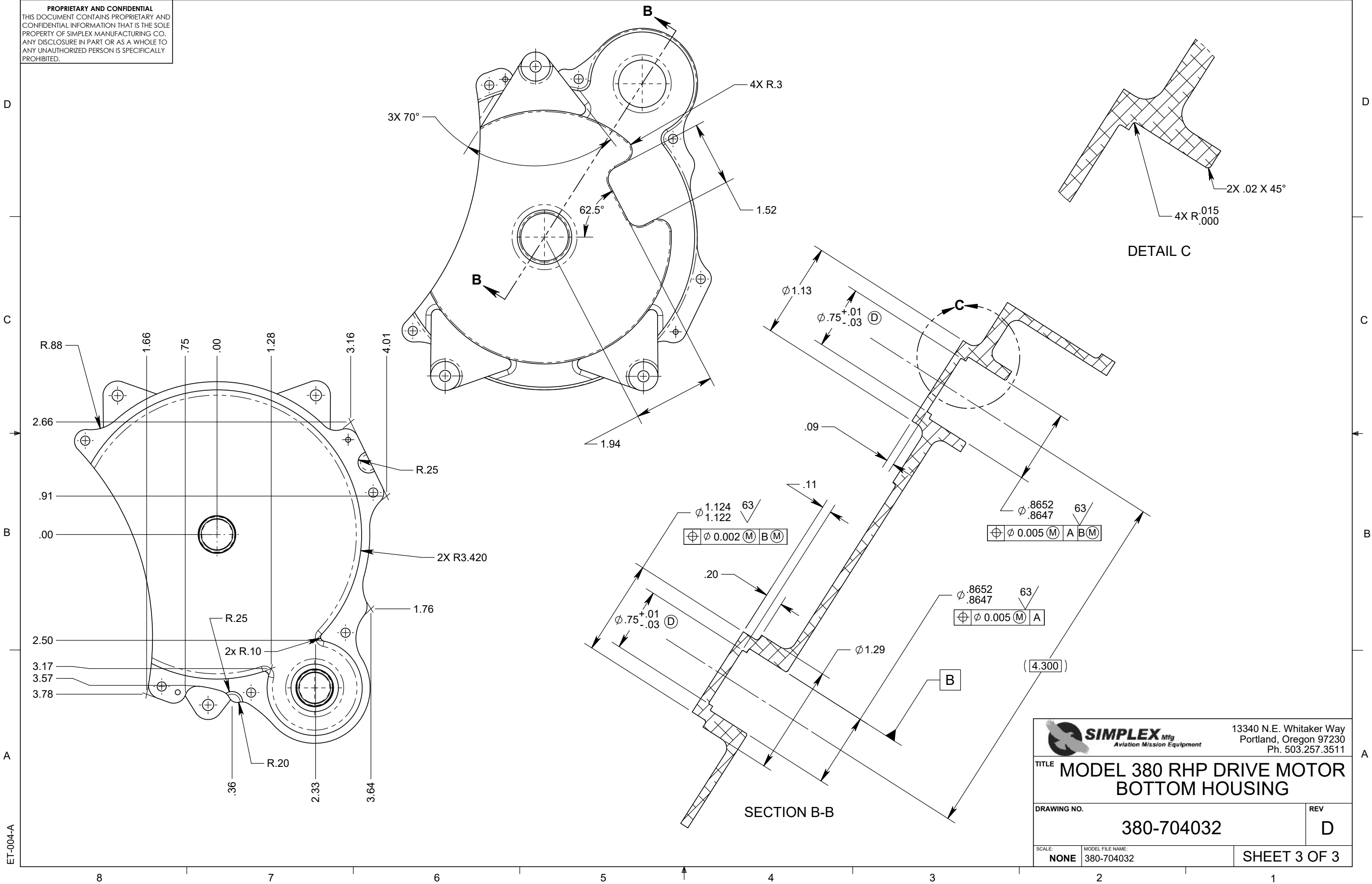


13340 N.E. Whitaker Way
Portland, Oregon 97230
Ph. 503.257.3511

TITLE		MODEL 380 RHP DRIVE MOTOR BOTTOM HOUSING	
DRAWING NO.		380-704032	
SCALE:	MODEL FILE NAME:	REV	
NONE	380-704032	D	

SHEET 2 OF 3

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SIMPLEX Mfg
Aviation Mission Equipment

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TITLE MODEL 380 RHP DRIVE MOTOR BOTTOM HOUSING	
DRAWING NO. 380-704032	REV D
SCALE: NONE	MODEL FILE NAME: 380-704032
SHEET 3 OF 3	